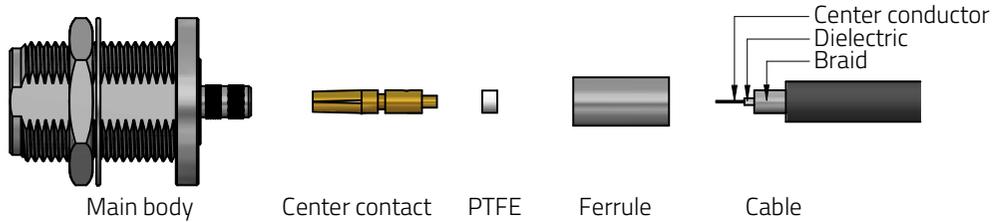


Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



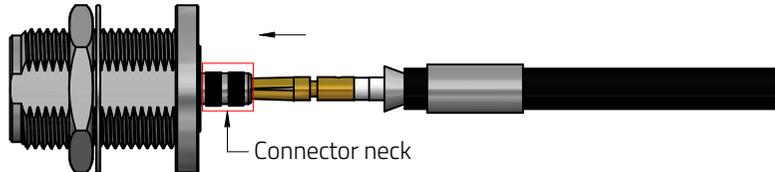
Step 2. Please slide ferrule onto cable and splay out cable braid



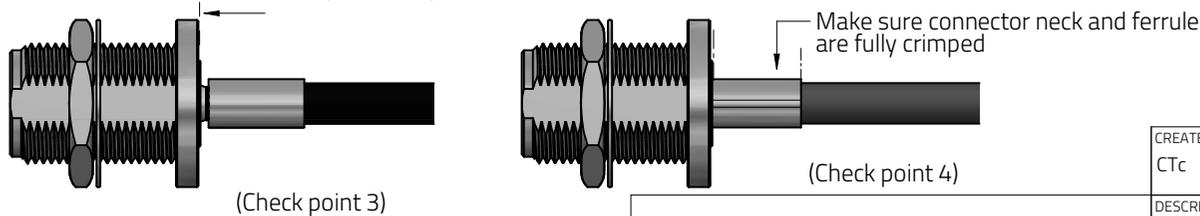
Step 3. Place PTFE at the back of center contact. Slide them together up to cable dielectric and solder cable center conductor using minimum amount of solder paste through solder hole (check point 2)



Step 4. Push cable with center contact into connector main body until perceptible point. Cover cable braid over connector neck carefully



Step 5. Push ferrule toward main body and crimp ferrule with tool hex size : .213"



Assembly Method :

Center contact : Soldered
Outer contact : Crimp

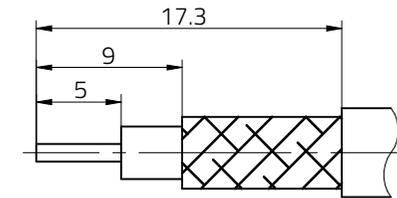
Crimp Tool PN : 600600

Crimp Head PN : 60060060101



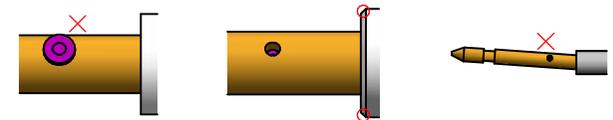
Cable Type : Flexible Cable RG142/RG223/RG400

Cable Strip Dimensions (mm) :



Check Point :

1. No damaged components; and no split cable after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Please double check connector interface or coaxial cable status if cable braid exposes. Simply remove or cut exposed cable braid with scissor or utility knife after check



4. No significant dog ear after crimping



CREATED
CTc

CHECKED
JCh

DESCRIPTION

Assembly instructions

604 265 22 41 11 20

REVISION
001.001

STATUS
Valid

DATE
2022-04-15

BUSINESS UNIT
eiCan



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